

# Sustainable Planar HTM-Free Carbon Electrode-Based Perovskite Solar Cells: Stability Beyond Two Years

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## Abstract

Swift advancement in perovskite solar cell (PSCs) efficiency poses a challenge in maintaining a balance among sustainability, efficiency, and cost for competitive commercialization. Ongoing research is dedicated to effectively addressing these challenges. Traditional PSCs rely on expensive and unstable hole-transporting materials (HTMs) and noble metal electrodes, leading to poor device stability. To overcome these challenges, this study introduces unencapsulated planar HTM-free carbon electrode-based PSCs (C-PSCs) created through an entirely low-temperature process ( $< 160\text{ }^{\circ}\text{C}$ ) in ambient atmospheric conditions. The approach emphasizes simplicity and cost-effectiveness, incorporating a single electron transporting layer and a one-step perovskite layer ( $\text{Cs}_{0.17}\text{FA}_{0.83}\text{Pb}(\text{I}_{0.83}\text{Br}_{0.17})_3$ ) fabrication. Carbon films, prepared using an ethanol solvent interlacing method and heat-press transfer, serve as both hole transport layers (HTL) and electrodes. This simplified architecture leverages the properties of carbon materials, achieving the highest power conversion efficiency (PCE) of 11.09% and exceptional shelf-life stability exceeding 2 years ( $\sim 20,000$  hours) without encapsulation. Remarkably, thermal and humidity stability tests under accelerated aging conditions (85% relative humidity,  $85\text{ }^{\circ}\text{C}$ ) demonstrated an average 90% efficiency drop after 100 hours. Furthermore, the scalability of the technique is demonstrated in  $1.00\text{ cm}^2$  planar HTM-free C-PSCs on recycled FTO/ $\text{TiO}_2$ -NPs substrates, exhibiting remarkable performance under both 1 sun and LED illuminations. This approach lowers production costs, making PSCs more renewable and sustainable, paving the way for cost-effective and eco-friendly commercialized PSCs.

## Keywords

Carbon Electrode, HTM-free, Low-temperature, Perovskite Solar Cells, Stability, Sustainability